

**KANEPACKAGE PHILIPPINE INC.**

No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna
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INVESTIGATION REPORT

Prepared By:

Check By:

Approved By:

DATE:

20-Jan-23

K.DIAZ

QA-IE/ Prodn IE

QA/ Prodn SV

KPLIMA Operations Gen. Mngr.

5M REVIEW

MAN	NO CHANGES
MACHINE	NO CHANGES
MATERIAL	PEEL-OFF DUE TO UNCUT
METHOD	NO CHANGES
ENVIRONMENT	NO CHANGES

DOCUMENT REVIEW

Affected Document:	Date Reviewed:	Disposition:	PIC:	Target Date:
Procedure Manual		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision		
Work Instruction		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision		
Process Flow		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision		
Forms		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision		

I. PROBLEM DESCRIPTION**1.1. ISSUE:**

PEEL OFF

PART CODE:

515912200

PART NAME:

LOUVRE 2 MJX

1.3. BACKGROUND:**PICTURE****DETAILS:**

- > Inhouse Detection : PEEL OFF
- > Lot size: 1592pcs
- > Reject Qty: 119pcs
- > Rejection Rate: 7.47%
- > JO#: 28795

II. IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge

III. WHY WHY ANALYSIS DETAILS:**DIRECT CAUSE:**

WHY 1: Peel off occurred on the upper flap class B.

WHY 2: During mass production the operator mislook that the item occurred peel-off.

- > There's a chance that alternating peel-off happen with 5 and 15 rejects out of 20 production.

IV. ACTION PLAN:**DIRECT CAUSE:**

- > Orientation to the operators regarding to the problem being encountered.
- > Strictly follow start, middle, end, sampling of operator during mass production.
- > Immediate Action: Putting of backing tape and checking of settings.
- > Call the attention of leader/subleader and report any abnormalities.



Minutes of Meeting

